**Centrifugal blower GRM HD 28/4-1 Ex**

Features

Centrifugal blower made of metal for applications in areas subject to explosion hazards.

Explosion protection and approvals in accordance with ATEX.

Qualified for all gases and vapours of Ex group IIA and IIB and also for hydrogen.

MAICO Ex fans fulfil the safety requirements of European Directive 2014/34/EU for units and protective systems in potentially explosive atmospheres.

For zone 1 and 2.

Types of ignition protection: “d” – pressure-proof housing and “c” – constructional safety.

Powerful fans for industrial applications.

For simple and direct mounting on a duct system.

The motor is outside the air flow.

Sheet steel housing.

Standard orientation for LG 270° housing.

Suitable for temperature ranges from -20 °C to +40 °C.

The motor base made of epoxy-coated sheet steel, for mounting the fan, is included in the scope of delivery.

Centrifugal impellers with forward curved blades made of galvanised sheet steel.

Motor

Asynchronous three-phase AC motors.

Degree of protection IP55.

S1 operating mode (continuous operation).

Temperature class T4.

Speed controllable with frequency converter.

Permissible frequency range for speed control with frequency converter is 20 Hz to 50 Hz.

The temperature in the fan motor is monitored by PTC thermistors. The PTC thermistors must be connected to a triggering system (safety device according to Directive 2014/34/EU), that separates the fan permanently from the power if the temperature gets too hot.

Electrical connection

Connection in the terminal box on the motor.

Cable screw connection, in Ex d version, included in the scope of delivery.

Special versions

The following special versions are available on request, at an extra cost:

Deviating housing orientation.

Technical data

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| Article: | GRM HD 28/4-1 Ex |
| Model: | Motor variant 1 |
| Air flow volume: | 4.500 m³/h |
| Rotating speed: | 1.460 1/min |
| Impeller type: | radial |
| Speed controllable: |  ✔  |
| Reversing capacity: |  -  |
| Type of voltage: | Three-phase AC |
| Rated voltage: | 400 V |
| Frequency: | 50 Hz |
| Nominal output: | 1.500 W |
| Inom: | 3,3 A |
| Degree of protection: | IP 55 |
| Insulation class: | F |
| Pole-changeable: |  -  |
| Installation site: | Duct connection |
| Installation position: | Horizontal |
| Material: | Sheet steel, galvanised |
| Housing material: | Steel, coated |
| Colour: | grey |
| Weight: | 40 kg |
| Weight including packaging: | 43 kg |
| Width: | 484 mm |
| Height: | 581 mm |
| Depth: | 520 mm |
| Width with packaging: | 600 mm |
| Height with packaging: | 750 mm |
| Depth with packaging: | 700 mm |
| EX designation in accordance with the ATEX Directive: | Ex II 2 G |
| EX designation in accordance with standard: | Ex db IIB+H2 T4 Gb X / Ex h IIB+H2 T4 Gb X |
| Ta ambient temperature: | -20 °C ≤ Ta ≤ +40 °C |
| Operating mode: | S1 |
| PTC DIN 44082: | M 100 |
| Temperature class: | T4 |
| Packing unit: | 1 piece |
| Range: | C |
| GTIN (EAN): | 4012799734031 |
| Article number: | 0073.0403 |

Manufacturer: MAICO

GRM HD 28/4-1 Ex Centrifugal blower